A gentleman sustained significant anterior defect from an auto accident and was treated with implants. **Fig. 1**

A soft tissue model was articulated. **Fig. 2**

A silicone index was made from the denture set-up. The index aides in visualizing proper framework contours. **Fig. 3**

A path-of-insertion was selected in the surveyor/milling machine with a posterior downward tilt to create a properly contoured lingual aspect. **Fig. 4**

The bar substructure was made with the CAL system to create passive fit. **Fig. 5**
0 degree plastic bar is luted between the CAL cylinders and Omega-M males are placed distally. **Fig.6**

The spacers were removed and the bar framework was cast, milled and polished. **Figs 7-9**

The Bar was luted together at Chairside with Composite-resin dual-cure cement. **Fig.10**

The superstructure was made over the finished substructure to provide frictional retention and support for Micro Hannes anchors to provide mechanical retention. **Figs 11-12**

0 degree milling bur **Fig.8**

Micro Hannes Anchor **Fig.12**
The micro Hannes Anchors were luted to the superstructure and opaque was applied to mask the metal and provide chemical bond with the acrylic. **Fig. 13**

**Fig. 13**
The acrylic was processed over the superstructure. **Fig. 14**

**Fig. 14**
Small dimples were made in the milled substructure and the finished prosthesis was delivered. **Fig. 15-18.**

**Fig. 15**